

**! IMPORTANT:**

This product is designed for professional installation. Installation by a qualified upholstery technician is advised. Read all instructions before beginning work.

**INSTALLATION GUIDE**

NOTE: These are general instructions. Actual product and procedures may vary by model.

**Tools Required:**

- Staple puller or sharp metal pick
- Side cutters
- Pneumatic staple gun and suitable staples
- Heat gun



**Work Surface:**

Prepare a clean, padded, protected work surface.

**STEP 1:**

Using a staple pulling tool or other sharp tool, carefully remove OEM staples, seat cover and foam from base pan. Set aside for safe keeping.



**STEP 2:**

Place REvolution foam and seat cover on base pan. Depending on the model, bonding of the foam to the base pan in strategic areas, such as the nose, may be helpful. If so, use an appropriate contact adhesive such as 3M Super Trim.



**NOTE:** Some deep contoured foams have an Aplix (Velcro type) seam connection. If so, carefully peel the protective white paper cover off of the Aplix to expose the Velcro. Fig A.

**IF NO APLIX SEAM, SKIP TO STEP 4**

**STEP 3:**

Carefully align the deep contour seam over the Aplix at the center, pressing into place and working your way outward until fully connected. **NOTE:** If you need to remove and realign, peel, **DO NOT PULL**, the seat cover seam off of the Aplix. Slowly and carefully "peel-back" as shown, to prevent detaching the Aplix from the foam.



**STEP 4:**

Begin wrapping the seat cover over the foam and stapling in place. Focus on the front and back first, checking for center alignment, then begin filling in the sides with wide staple spacing, alternating sides and checking fit as you go. Warming the seat cover with a heat gun on **LOW setting only** or steam, as needed, will help with fitting and installation (Fig 5). Slowly fill in staple density to about 2 per inch to complete the installation (Fig 6). **NOTE:** It is sometimes necessary to remove and reposition staples. When doing so, be careful to protect the seat cover edges with a piece of scrap material or other suitable insulation when prying out the staples.

